



## Material - ISO 1.7720

### Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - ISO 1.7720 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 - 0.150	Normalizing or Quenching or Solution Annealing	
Silicon	Si %	0.450 max.		
Manganese	Mn %	0.400 - 0.700		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	0.300 - 0.500		
Molybdenum	Mo %	0.400 - 0.600		
Nickel	Ni %	0.400 max.		
Copper	Cu %	0.300 max.		
Vanadium	V %	0.220 - 0.300		
Iron	Fe %	Balance	<b>Mechanical Properties</b> Tensile Strength in Mpa      510 - 660 Yield Strength in Mpa      295 min. Elongation in %      17 min. Reduction of Area in %      - Hardness in BHN      - Impact in Joule      27 J @ RT	
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-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN 10213 G12MoCrV5-2	BS	British	Plate, Tubes and Forging
G12MoCrV5-2	ISO	International	Casting
G 12 MoCrV 5 2	CSN	Czech Republic	Casting
G 12 MoCrV 5 2	EN	European Union	Casting
G 12 MoCrV 5 2	SFS	Finland	Casting
G 12 MoCrV 5 2	AFNOR NF	France	Casting
G 12 MoCrV 5 2	DIN	Germany	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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